NEW YORK STATE DEPARTMENT OF TRANSPORTATION MATERIALS BUREAU ALBANY, NEW YORK

MATERIALS INSPECTION MANUAL PROJECT ORIENTED

BASED ON NYSDOT STANDARD SPECIFICATIONS

CONSTRUCTION AND MATERIALS, DATED JANUARY 3, 1978 (RED BOOK)

ISSUED MAY, 1978

Superceded?



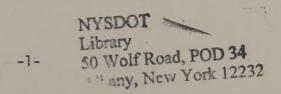
The purpose of this manual is to present in brief outline form the procedures used by the New York State Department of Transportation in determining the acceptability of materials arriving at project sites where work is being progressed under the administration of the Design and Construction Division.

Detailed information relative to these procedures will be found in the referenced specification and in Materials Methods or other documents as listed in the column of the following chart entitled "Related Instructional Procedures."

The appendices included with this manual are: 1) Examples of the acceptance stamps of the Inspection Agencies and, 2) The essential components included in a Certification.

Any questions that arise as to interpretation or meaning of these procedures should be directed to the Materials Bureau.

NOTE: The provisions of this manual are also, in general, applicable for projects let under the 1973 Specifications (Blue Book). Any problems in effecting such an application should be immediately communicated to the Materials Bureau Product Control Office at 518/457-5642.



| 701 | HYDRAULIC CEMENTS | | |
|-----|-----------------------------------------|----------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | 701-01 Portland Cement | Materials Method 10.0-10.3 | 1. Appearance of Supplier's name on Approved List 7.42-2-15 a. Listed under "A" of that list 1. Bulk Cement - Cement Shipment certification, Form BR 280 2. Bagged Cement - Legend on each bag stating "MEETS NYSDOT SPEC." b. Listed under "B" of that List 1. Bulk Cement - Lead car seals plus Cement Shipment notice, Form BR 44 2. Bagged Cement - Legend as above plus Cement Shipment Notice, Form BR 44 2. Shipments received during non-inspection hours when permitted by Region office must be accounted for to the satisfaction of the inspector. |
| | 701-02 Masonry Cement | | Legend on each bag stating conformance of contents to ASTM C91 |
| | 701-04 Concrete Repair Material | | Appearance of Brand name on Approved List 7.42-2-13 |
| | 701-05 Concrete Grouting Material | | Appearance of Brand name on Approved List 7.42-2-26 |
| 702 | BITUMINOUS MATERIALS | | |
| | 702-01 through 702-04 | Materials Method 8.1 | Certified shipment notice, Form BR 162 with each delivery Subsequent to sampling the green copy of sample Form BR 170 overstamped "SAMPLE RECEIVED BY BUREAU OF MATERIALS" and returned to sampling location via Region office. This does not preclude material being later rejected on the basis of test results. |
| | 702-05 through 702-06 | Materials Method 8.3 | Producer's Certification |
| | 702-10 through 702-16 | Materials Method 8.3 | Producer's Certification |
| | 702-20 through 702-25 | Materials Method 8.3 | Producer's Certification |
| | 702-3001 through 702-3601 | Materials Method 8.2 | Same as 702-01 |
| | 702-4001 through 702-4501 | Materials Method 8.2 | Same as 702-01 |
| | 702-50 through 702-62 | Materials Method 8.3 | Producer's Certification |
| | 702-70 Synthetic Resin Binder | | Contact Materials Bureau |
| | 702-71 Synthetic Resin Binder Liquid | | Contact Materials Bureau |
| | | | |

703 AGGREGATES

703-01 Fine Aggregates

Materials Method 7.1

- 1. A Certification executed by the source stating that the aggregate supplied to the project or mix plant has been approved by the Department. The source name, source identification number and the current test number should be included in the Certification.
- 2. A Certification from the contractor or mix plant owner, as applicable, stating that the aggregate as identified in (1) above is the material used in the work.
- 3. Verification by the Regional Materials Engineer that the source is currently approved.

Special Note - At the option of the Regional Director, -Delivery Tickets may be required for each shipment when aggregates are being received from more than one source and can not be differentiated by the Visual Identification Test. (Appendix G of Materials Method 9.1 to be published.)

703-02 Coarse Aggregate

Materials Method 7.1

703-03 Mortar Sand

703-04 Grout Sand

703-05 Fine Aggregate for White Portland Cement Concrete

703-06 Cushion Sand

703-07 Concrete Sand

703-08 Mineral Filler

703-10 Lighweight Aggregate

704 MASONRY UNITS

704-01 Common Brick 704-02 Concrete Brick 704-03 Concrete Block 704-04 Concrete Block

E.I.75-8

704-06 Precast Concrete Cribbing 704-07 Precast Transverse Concrete Drainage

Interceptors

Materials Method 16

Materials Method 16

Same as 703-01, in addition:

- The required Certifications should also indicate the NYSDoT size (s) furnished.
- A gradation analysis by the Engineer.

Same as 703-01, in addition:

1. The Certifications should indicate the specific Materials Designation for the aggregate supplied (e.g., 703-03 Mortar Sand).

See 703-03

See 703-03

See 703-03

See 703-03

Producer's Certification indicating type of material and conformance to gradation requirements.

Contact Materials Bureau

- A. Plant Inspected Material
 1. Buff copy of Shipment Authorization Form BR-195 or Shipment Certification From BR-97 with each delivery.
 - Validated Green copy of Form BR-195 or Validated Form BR-97 for each delivery.
 - Project Inspected Material Validated Sample & Acceptance Transmittal Form BR-240 (6 full-size blocks or 10 full-size bricks, required as a sample).
- Shipment Certification Form BR-97 with each delivery.
- "NYS DoT Accepted" stamped on each unit.
 Validated copy of Form BR-97 subsequent to shipment.

704-10 Split Faced Concrete Brick

704-11 Precast Concrete Coping

Materials Method 16

704-12 Decorative Concrete Block

705 JOINT MATERIALS

705-01 Preformed Cork Joint Filler

705-03 Preformed Rubber Joint Filler

705-05 Plastic Joint Material

705-06 Caulking Compound for Structures

705-07 Premoulded Bituminous Joint Filler

705-09 Preformed Elastic Bridge Joint Sealer

Materials Method 3

A. Plant Inspected Material

Shipment wrapped per specification.

- 2. Buff copy of shipment authorization, Form BR-195.
- 3. Validated green copy of Form SR-195.

Project Inspected Material

- Shipment wrapped per specification.
 Submit to Materials Bureau 10 full size units wrapped as described in specification.
- 3. Acceptance action on Sample & Acceptance Transmittal, Form BR-240.

See 704-06

See 704-10 Except that when project site sampling is necessary the number of speciments shall be as described in the specification.

Manufacturer's Certification

Manufacturer's Certification

Manufacturer's Certification

Manufacturer's Certification

- 1. Manufacturer's Certification to ASTM D1751 plus Supplier's Certification when supplied by other than the manufacturer.
- Tag on each bundle identifying manufacturer and supplier.
- 1. Each packaged unit labeled with all of the following:

a. NYSDoT Materials Designation

- b. Lot Number
- C. Test Number
- d. Date of Acceptance
- e. Date of Manufacture
- f. Footageg. Manufacturer's name and address
- Intact Department Security Seals
 - a. Carton Four red tape mylar seals (two on top flaps and two on bottom) plus two green tape mylar seals affixed to the side of the carton containing the labeling information.
 - b. Small Reel Two red and two green tape mylar securing the ends of the encircling cardboard covering OR if metal bands are used to hold cardboard covering in place, sealed as described below.
 - c. Telephone Cable Reel One red and one green tape mylar seal across each metal band securing the cardborad covering.
 - d. Pallet Two red and two green tape mylar seals across the metal bands securing the contents or covering.

SPECIFICATION 705 JOINT MATERIALS

705-09 Preformed Elastic Bridge Joint Sealer (continued)

Materials Method 3

Special Note - It is permissible to transfer cable reels and pallets of joint sealer between projects. My lar tape seals should be present in a manner described above when the material is delivered to the first Department project but do not have to be present on subsequent projects receiving the material. Transferred material should be received accompanied by a letter from the Engineer of the project previously using the material. The letter should state that the material was received at the first - project properly sealed and should also contain an estimate of the amount remaining on reel or pallet.

705-10 Preformed Elastic Longitudinal Joint Sealer

Materials Method 3

See 705-09 (Telephone cable reels not permitted by Materials Method)

705-11 Polyvinyl Chloride Extruded Shapes & Sheet Material

Materials Method 17

1. Department's red metal seal and green metal seal affixed to each length by means of a wire passing through the length. Each carton of foam inserts for Type E are sealed with red and green mylar tape seals.

2. Manufacturer's name, lot number and PVC shape or type imprinted on each length. In addition the test number shall also appear on each length or

on a tag attached to the length.

705-12 Preformed Elastic Transverse Contraction & Expansion Joint Sealers Materials Method 3

See 705-09

container.)

705-13 Lubricant for Preformed Elastic Joint Sealer

705-15 Transverse Joint Supports

> Transverse Joint Support Elements and Assemblies

Transverse Joint Support Mechanical Implantation Procedures

705-20 Mortar for Stone Curbs

705-21 Mortar for Concrete Masonry

Manufacturer's Certification. (Usage shall be with

270 days of date of manufacture as marked on each

Appearance of the transverse joint support on the Standard Sheets

Approval by the Deputy Chief Engineer (Facilities Design.)

Appearance of the procedure on the Approved List of Mechanical Implantation Procedures

Approval by the Deputy Chief Engineer (Construction).

Inspection by Project Staff

Inspection by Project Staff

706 CONCRETE, CLAY & FIBER PIPE

| 706-01 | Non-Reinforced Concrete Pipe |
|--------|---------------------------------|
| | |

Materials Method 1

- 1. Each pipe length marked on barrel with following:
 - a. Name or trademark of manufacturer
 - b. Date of manufacture
 - "NYS Lot Number Diameter and Class C.

 - e. Per ASTM C-76 Wall Designation

Special Note - Class and wall designation do not apply to non-reinforced pipe, end sections, manhole sections, cattle pass, leaching basins and porous pipe.

- 2. Shipment Certification, Form BR-97 with each delivery
- 3. Validated copy of Form BR-97, (if not recieved within three weeks after arrival of shipment, notify Materials Bureau).

markings shall be on inside of barrel).

| 706-02 | Reinforced Pipe | Concrete | Materials Method 1 | See 7 | 06-01 | (Except that for posterings shall be | | |
|--------|-------------------------------------|----------|---------------------------------------|-------|--------|--------------------------------------|--|--|
| 706-03 | Reinforced Elliptical | | Materials Method 1 | See 7 | 06-02 | | | |
| 706-04 | Precast Rei Concrete Ma Units | | Circular Units, Materials Method 1 | See 7 | 06-02 | | | |
| | | | Square & Rectangular Units | Conta | ct Mat | erials Bureau | | |

Materials Method 16 Materials Method 1 See 706-01

706-06 Extra Strength Con-Materials Method 1 See 706-01

crete Pipe Underdrain

Pipe Underdrain

706-07 Reinforced Concrete Pipe End Sections

706-05 Porous Concrete

Materials Method 1 See 706-01

706-08 Vitrified Clay Pipe Storm Drains

Materials Method 1

Manufacturer's Certification

706-09 Vitrified Clay Pipe Underdrain

Manufacturer's Certification

706-10 Asbestos Cement Sewer Pipe

Manufacturer's Certification

706-11 Perforated Asbestos Cement Pipe Underdrain Manufacturer's Certification

706-12 Asbestos Cement Storm Drain Pipe

Manufacturer's Certification

Special Note - Storm drain lengths may be joined by plastic couplings. Such couplings must be accompanied by a manufacturer's certification that the resin used in the manufacture of the couplings meets ASTM D1248, Type I, Category 3, Class 3.

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| | | | | | | | | | | | |

707-01 Cast Iron Pipe

707-02 Round Corrugated Steel Pipe & Pipe Arches

Materials Method 12

707-03 Ductile Iron Pipe (Non-Pressure)

707-04 Ductile Iron Pipe (Pressure)

707-07 Steel Pipe Underdrain Materials Method 12

707-09 Corrugated Structural Materials Method 12 Steel Plate for Pipe, Pipe arches and Underpasses

707-10 Galvanized Corrugated Steel Headwalls & End Sections

707-12 Perforated Corrugated Aluminum Pipe Underdrain

707-13 Round Corrugated Aluminum Pipe, Pipe Arches & End Sections

707-14 Corrugated Aluminum Structural Plate for Pipe and Pipe Arches

707-16 Smooth Lined Corrugated Steel Pipe

707-17 Smooth Lined Corrugated Aluminum Pipe

708 PAINTS

708-01 Paints - General

708-02 through 708-24 Various Paints

Materials Method 6

Manufacturer's Certification

1. Appearance of supplier's name on Approved List 7.42-2-12

2. Supplier's Certification with each shipment

Manufacturer's Certification

Manufacturer's Certification

See 707-02

See 707-02

See 707-02

Contact Materials Bureau

Contact Materials Bureau

Contact Materials Bureau

Appearance of fabricator's name on Approved List 7.42-2-12

Fabricator's Certification with each shipment

Special Note - The thickness of metal for the cor-rugated shell, metal liner and thickness of protective coating, if required, shall be as shown on the plans or as determined by the Deputy Chief Engineer, Facilities Design.

Contact Materials Bureau

Not applicable

1. Intact red and green metal seals

2. Label information as follows:

a. Name of productb. Materials Designation number

c. Lot Numberd. Batch Number

e. Test Number
f. Name and location of manufacturer

g. Date of manufactureh. Date of acceptancei. Date of Expiration of Acceptance

j. Weight per gallon (Not required for 708-22 -White Curb Paint)

708 PAINTS

708-30 Wood Preservative - Cresote 011

708-31 Wood Preservative Water Borne

708-32 Wood Preservative 011 Borne

709 REINFORCING STEEL

709-01 Bar Reinforcement Grade 60

Materials Method 2 & 2.1

When shop inspected - Report of shipment of structural material, Form B&GC4 When NOT shop inspected - Manufacturer's Certification

See 708-30

See 708-30

- For bars manufactured at Rolling Mills on Approved List 7.42-2-18
 - 1. Reinforcing Bar Shipment Certification issued by fabricating shop for each
 - 2. Conformance of bar markings with those displayed under Appendix 1 of Approved List
- Special Note Project staff is responsible for a period of one year from the date of issuance to assure that rejected heat numbers as issued and circulated by the Materials Bureau are not included on these Certifications.
- B. For bars manufactured at Rolling Mills $\underbrace{\text{NOT}}_{\text{on Approved List 7.42-2-18}}$ 1. Buff copy of Shipment Authorization, Form
 - BR-195 with each shipment
 - Validated green copy of Shipment Author-ization, Form BR-195 subsequent to receipt of shipment.
 - 3. Steel Reinforcement Tags, Form BR-131 attached throughout the bundles in the shipment
- Special Note Under B, reshipments of bars to a project site by a sign fabrication shop are accepted on the basis of a certification executed by the sign shop indicating that the BR-195 is on file at the sign shop and restating all of the identifiying information, including test numbers, contained on the BR-195.

709 REINFORCING STEEL

709-02 Wire Fabric For Concrete Reinforcement Approved List 7.42-2-23 Materials Method NY 4 E. I. 74-10

- A. Pavement fabric as described on Standard Sheet 502-1 (pay item no. 502.10 and 502.11)
 - Appearance of the manufacturing plant on Approved List 7.42-2-23
 Certification with each shipment
- B. Fabric for all other uses & pavement fabric from manufacturers not on Approved List 7.42-2-23
 - Shipment Certification Form BR-97 arriving with each shipment
 - Steel Reinforcement Tag Form BR-131 attached throughout the fabric in the shipment
 - Validated copy of the Form BR-97 arriving subsequent to the shipment

Special Note - Fabric arriving at the project site without proper documentation should be job sampled.

The size of the sample submitted is described in Materials Method NI 4. The fabric should not be used until a Form BR-240 acceptance is received from the Materials Bureau

709-03 Bar Reinforcement Grade 40 Materials Method 2

- Buff copy of Shipment Authorization, Form BR-195 with each shipment
- Validated green copy of Shipment Authorization, Form BR-195 subsequent to receipt shipment
- Steel Reinforcement Tag Form BR-131 attached throughout the bundles in the shipment

Special Note -

Re-shipments of Bars to a project site by a sign fabrication shop are accepted on the basis of a certification executed by the sign shop indicating that the BR-195 is on file at the sign shop & restating all of the identifying information, including test numbers contained on the BR-195.

709-04 Epoxy Coated Bar Reinforcement, Grade 60

E. I. 77-25

- Form BR-195, Shipment Authorization stamped by the Inspection Agencies. (Test Number, Lot Number and Materials Bureau Validation not required)
- Inspection Agency Tag affixed to each bundle of bars
- 3. Certification for the epoxy coating
- Certification from the Applicator's of the epoxy coating
- All requirements for Evidence of Acceptability of 709-01

Manufacturer's Certification

A letter from Deputy Chief Engineer Structures indicating acceptance of specific reels.

Manufacturer's Certification

709-05 Stud Shear Connectors

709-06 Prestressing Steel

709-07 Stone Curb Anchor Bars

710 FENCE & GUIDE RAIL

710-01 Aluminum Fence Fabric

Materials Method 21

- A. Pre-sampled at manufacturing or storage locations off project site

 1. One red metal seal and one green metal
 - seal affixed to each roll
- B. All other fabric
 - 1. One full-height sample, one foot wide to be taken by project staff and submitted for test to Materials Bureau
 - Acceptance action on Sample and Acceptance Transmittal, Form BR-240

Special Note - Dimensional compliance of all fabric is responsibility of project staff.

710-02 Galvanized Steel Fence Fabric 710-03 Vinyl Coated Steel Fence Fabric 710-04 Aluminum Coated

Materials Method 21

See 710-01

Materials Method 21

See 710-01

Steel Fence Fabric

Materials Method 21

See 710-01

710-10.01 Steel & Iron Posts Rails, Braces & Fittings for Chain Link Fence

- Manufacturer's Certification for Compliance
- 2. Dimensional check by project staff

710-11 Aluminum Posts, Rails, Braces & Fittings for Chain Link Fence

- A. Posts, rails, braces
 - One two-foot length submitted to Materials Bureau for test plus dimensional check by project staff
 - 2. Acceptance action on Sample and Acceptance Transmittal, Form BR-240

B. Fittings

- Sample of one of each item (except Post Caps) submitted to Materials Bureau for test plus dimensional check by project staff
- 2. Acceptance action on Sample and Acceptance Transmittal, Form BR-240

- 710-12 Plastic Coated Posts, Rails, Braces & Fittings for Chain Link Fence
- 710-13 Wood Posts

710-20 Corrugated Beam Guide Railing & Mall Barrier

710-21 Box Beam Guide Railing & Median Barrier 710-22 Cable Guide Railing Materials Method 14 EI 77-40 Approved List 7.42-2-32 Manufacturer's Certification for compliance

Dimensional check by Project staff

Manufacturer's Certification

- For installation, the appropriate Materials Certification (as listed below) completed by the erector.
- For payment, a facsimile copy of the Materials Certification stamped "Receipt Acknowledged by the Materials Bureau."

 3. In addition, rail sections of box beam
- guide rail and median barrier also require a validated Form BR-240 showing the Manufacturer and heat number matching the Manufacturer's symbol and the heat number stamped into the rail.

BR-335 Box Beam Guide Railing Materials Cert. BR-336 Heavy Post Blocked-Out Corrugated Beam Guide Railing and Median Barrier Materials Cert.

BR-337 Box Beam Median Barrier Materials Cert. BR-338 Corrugated Beam Guide Railing and Mall Barrier Materials Cert. BR-339 Cable Guide Railing Materials Cert.

-10-

710 FENCE & GUIDE RAIL

710-23 Steel Bridge and Culvert Railing

710-24 Aluminum Bridge Railing

710-30 Right-of-Way Fencing

Materials Method 21

Report of Shipment of Structural Material, Form B&GC4, and appearance of Inspection Agency Stamp on members.

Contact Structures Subdivision

A. Fabric

1. Presampled off Project Site
a. One red metal seal and one green metal seal affixed to each roll

2. Not Presampled
a. Sample consisting of three pieces each of horizontal and vertical wire, each 8" Tong, per contract quantity per supply source submitted to Materials Bureau for test

b. Acceptance action on Sample and Acceptance Transmittal, Form BR-240

Posts & Fittings

1. Manufacturer's Certification

Special Note - Dimensional compliance of all fabric responsibility of project staff.

711 CONCRETE CURING MATERIALS & ADMIXTURES

711-01 Waterproof Paper Blankets

711-02 Quilted Covers

711-03 Polyethylene Coated Burlap Blanket

711-04 Polyethylene Curing Covers (White Opaque)

711-05 Membrane Curing Compound

711-07 Form Insulating Materials For Winter Concreting

711-08 Admixtures

Manufacturer's Certification

Manufacturer's Certification

Manufacturer's Certification

Manufacturer's Certification

Appearance of Manufacturer's name on Approved List 7.42-2-6

Appearance of Manufacturer's name on Approved List 7.42-2-10

A. Air-entraining agents Appearance of manufacturer's name on Approved List 7.42-2-1

B. Water-Reducing and Retarding Admixtures Appearance of manufacturer's name on Approved List 7.42-2-2

C. Water-Reducing Admixtures Appearance of manufacturer's name on Approved List 7.42-2-9

711-09 Emulsified Carbon Materials Method 19 Black

Intact red metal seal and green metal seal on each container. Any openings other than cover must be sealed with red tape mylar seal.

| 7 | 12 | MISCE | LLANEOUS |
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712-01 Water

712-02 Calcium Chloride

Materials Method 13

- Municipal water supplies are considered acceptable.
- B. Submits samples of doubtful quality Acceptance Action Form BR-240.
- 1. Packaged in moisture proof bags of not more than 100 lbs. each OR in air-tight drums of not more than 450 lbs. each OR in tank cars, covered hopped cars, or covered trucks.
- 2. Labeled with:
 - a. Name of manufacturer
 - b. Net weight of contents
 - Percentage of calcium chloride (CaCl₂) guaranteed by manufacturer

712-03 Sodium Chloride

712-04 Hydrated Lime

712-05 Precast Concrete Right-of-Way Markers

712-12 Asphalt Roofing Felt

712-13 Timber and Lumber

712-14 Stress Graded Timber and Lumber

712-15 Gabions

712-16 Pigment for Colored Synthetic Resin Binder Concrete

712-17 Wood Cross Ties

713 LANDSCAPE ITEMS

All Items

714 CURBING & GUTTER

714-01 Stone Curb

714-04 Precast Concrete Curb

Materials Method 16

714-05 Hydraulically Pressed Precast Concrete Curb

714-06 Asphalt Concrete Curb

714-07 Precast Concrete Gutter

Materials Method 16

Manufacturer's Certification

Manufacturer's Certification

Manufacturer's Certification

Manufacturer's Certification

Engineer's Inspection

 Branded with stress grade mark
 Manufacturer's Certification of inspection conforming to ASTM D245

Manufacturer's Certification

Contact Materials Bureau

Contact Materials Bureau

Administered by Landscaping Bureau

- Appearance of source on Approved List 7.42-2-24
- Sources not on Approved List must be sampled and submitted to Materials Bureau for test
- 1. Form BR-97 with each shipment
- 2. Validated copy of Form BR-97
 - subsequent to shipment
 3. "NYSDOT ACCEPTED" stamped on each unit

See 714-04

Refer to Section 401 of Specifications

See 714-04

715 CASTINGS FORGINGS & METALS

715-01 Structural Steel

See Appendix 1

715-02 Steel Castings

715-03 Aluminum Castings

715-04 Wrought Aluminum

715-05 Iron Castings

715-06 Steel Forgings

715-09 Malleable Iron Castings

715-11 Metal Bin Type Retaining Wall

715-13 Prefabricated Adjustment Rings for Manholes

715-14 High Strength Bolts. Nuts & Washers

715-15 Pins and Rollers

A. Material under shop inspection

1. "Report of shipment of Structural Material," Form, B&GC4

Acceptance stamp of inspection agency

B. No shop inspection

1. Certified Test Results

See 715-01

See 715-01 except for fence items which are governed by 710-11

A. Bridge Railing: Report of shipment of structural material, Form B&GC4

B. Fencing Items: See 710-11

C. All other work: Manufacturer's Certification

A. Roadway Drainage items: Manufacturer's Certification

B. Fencing Items: See 710-11

C. All other itmes:

1. Under ship inspection: "Report of shipment of structural materials," Form B&GC4

2. No shop inspection: Certified Test Results

See 715-05

See 715-05

- 1. Manufacturers certified test results and quarantee
- 2. Engineer's inspection

Engineer's Inspection

1. Certified physical and chemical test results with each shipment. The manufacturers quality control lot numbers as printed on the kegs or boxes must appear on these test result documents

2. Project staff must verify the test results as meeting specification requirements

3. Sample and submit to Materials Bureau, two bolts from each control lot for the critical connections enumerated under "Test & Acceptance" paragraph of the specification. Only 1 control lot per Form BR-240.

4. Acceptance on Sample and Acceptance Transmittal, Form BR-240 for each control lot OR memo from Structures Subdivision indicating acceptance.

Certified Test Results
 Dimensional Compliance

715 CASTINGS FORGINGS & METALS

715-16 Stainless Steel . . E. I. 73-30 Connecting Products

- A. Plant Inspected Material
 - Buff copy of Shipment Authorization, Form BR-195 with each delivery
 - 2. Validated green copy of Form BR-195 subsequent to delivery
 - 3. Check for stamped markings as required by E. I. 73-30. (U bolts may be tagged in lieu of stamping)
- Project Inspected Material
 - 1. Sample per E. I. 73-30
 2. ONLY 1 UNIQUE SAMPLE (3 sets) TO EACH FORM. BR-240
 - 3. Acceptance on Sample and Acceptance Transmittal, Form BR-240 for each unique set OR memo from Structures Subdivision indicating acceptance.

716 BEARINGS & EXPANSION PLATES

716-02 Plain Elastomeric Bridge Bearings

Materials Method 23 See Appendix 1

- 1. Buff copy of Shipment Authorization Form BR-195 with each delivery
- Validated green copy of Form BR-195 subsequent to delivery
- Double Inspection Agency Stamp or one Inspection Agency Stamp with 1 "NYSDoT Accepted" stamp on each unit

716-04 Steel Laminated Elastomeric Bridge Bearings

See 716-02

See 716-02

716-05 Self-Lubricating Bronze Plates

Manufacturer's Certification

717 CONCRETE PROTECTIVE COATINGS

717-01 Epoxy Resin Protective coating

Materials Method 15

- 1. Red and Green metal or tape seals, (Type of seal determined by product packaging and/or container opening). When cans are cartonized 2 red tape seals and 2 green tape seals are affixed to that side of the carton containing the label information such that the label cannot be removed without destroying the tags.
- Labeling as detailed in Specification.

717-02 Bituminous Epoxy Protective Coating - Materials Method 15

See 717-01

Special Note - This material may be delivered in bulk in a specially designed Broyhill applicator truck with seals attached to all top hatches and pump inlet lines. The truck is accompanied by a Form BR-195 (Buff card copy) containing all the normal labeling information, plus the quantity in the truck. For transfer shipments from one NYSDoT project to another, the truck must be accompanied by a letter from the EIC of the first project stating all the information as found on the original BR-195, plus the quantity still in the truck. Security seals may have to be broken to accommodate application procedures once at a project site. This may may be done only with the approval of a Project Inspector.

| 718 | PRESTRESSED CONCRETE UNITS (STRUCTURAL) | |
|-----|------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| | 718-01 Prestressed Concrete See Appendix 1 Units (Structural) | Presence of Report of Shipment of Structural Materials, Form B&GC4 Shop inspectors stamp of approval on each unit |
| | 718-02 Prestressed Concrete I Beam Units | ·See 718-01 |
| | 718-03 Prestressed Concrete Box Beam Units | See 718-01 |
| | 718-04 Prestressed Concrete Hollow Slab Units | See 718-01 |
| 719 | METAL COATINGS | |
| | 719-01 Galvanized Coatings and Repair Methods | Covered under particular item being coated |
| | 719-02 Aluminum Anodic Coatings | See 719-01 |
| | 719-03 Aluminum Coating (Hot Dip) | See 719-01 |
| 720 | PILES | |
| | 720-01 Untreated Timber Piles | Shop inspectors stamp of approval |
| | 720-02 Creosoted Timber Piles | See 720-01 |
| | 720-03 Castings for Cast- In-Place Concrete Piles | Manufacturer's Certification |
| | 720-04 Steel Bearing Piles | Manufacturer's Certification in duplicate |
| | 720-05 Pile Shoes | Approval by Deputy Chief Engineer (Structures Subdivision) |
| | 720-06 Steel Splices | See 720-04 |
| 721 | CONCRETE ADHESIVES AND REPAIR MATERIALS | |
| | 721-01 Epoxy Resin System Materials Method 1 | See 717-01 |
| | 721-02 Epoxy Polysulfide Materials Method 1 Binder | See 717-01 |
| | 721-03 Epoxy Polysulfide Materials Method 1 Grout | See 717-01 |
| | 721-05 Epoxy Repair Materials Method 1 Paste | See 717-01 |

| 723 | LIGHTING | |
|-----|----------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| | 723-01 Light Standard (Aluminum) | Manufacturer's Certification |
| | 723-10 Anchor Base (Aluminum) | See 723-01 |
| | 723-15.01 Breakaway Transformer Base | Appearance of manufacturer's name on Approved List 7.42-2-25 |
| | 723-20 Rigid Steel Con- duit, Zinc Coated | See 723-01 |
| | 723-21 Asbestos Cement Conduit-Type II | Manufacturer's Certification Each length marked with manufacturer's name, trade name and nominal size |
| | 723-22 Asbestos Cement Conduit-Type I | See 723-21 |
| | 723-23 PVC Coated Gal- vanized Steel Con- duit | See 723-01 |
| | 723-24 Flexible Conduit | See 723-01 |
| | 723-25 Alloy Steel Pipe Conduit (Exposed Areas) | See 723-01 |
| | 723-30 Mercury Vapor Lumi- naires (Standard Mount) | See 723-01 |
| | 723-31 Mercury Vapor Lumi- naires (Underbridge Mount) | See 723-01 |
| | 723-32 Fluorescent Luminaires (Underbridge Mount) | See 723-01 |
| | 723-40 Cast Iron Junction Box | See 723-01 |
| | 723-45 Precast Reinforced Concrete Pullboxes | Manufacturer's Certification |
| | 723-50 Photoelectric Control | See 723-01 |
| | 723-60 Anchor Bolts | Manufacturer's Certification |
| | 723-70 Multiple Lighting Wire | Manufacturer's Certification Evidence of Underwriter's Laboratory Approval |
| | 723-75 Ground Wire | See 723-70 |
| 724 | TRAFFIC SIGNALS | |
| | All Items | Administered by Traffic and Safety Division |
| 725 | MISCELLANEOUS METALS & PLASTICS | |
| | 725-01 Copper Flashing | Manufacturer's Certification |
| | 725-02 Steps for Manholes | Manufacturer's Certification |

727 PAVEMENT MARKING MATERIALS

727-01 White Thermoplastic Reflectorized Pavement Markings

727-02 Yellow Thermoplastic Reflectroized Pavement Markings

7.27-01.01 White & Yellow Appendix 1 Thermoplastic Reflectorized Pavement Markings

727-03 White Pavement Marking Paints

727-04 Yellow Pavement Marking Paints

727-05 Glass Beads for Reflectorized Pavement Marking Paints

728 VERTICAL LOAD TRANSMITTING DEVICES

728-01 Rubber Impregnated Woven Cotton Fabric

728-02 Rubber Impregnated Random Fiber Pad

728-03 Plain Rubber Pad

728-04 Sheet Lead

728-05 Canvas and Dull Orange Primer

728-06.01 Asbestos Sheet Packing (Treated Both Sides)

A. Thermoplastic Material
1. Red and green tape seals
on each carton or double
Inspection Agency Stamp on each bag

2. Form BR-97 with each delivery (unvalidated)

B. Glass Spheres1. Manufacturer's Certification

Special Note - Should seals not be broken upon opening of the unit, the Engineer must see that the seals are destroyed.

See 727-01

See 727-01

Appearance of manufacturer's name on Approved List 7.42-2-21

Appearance of manufacturer's name on Approved List 7.42-2-22

Appearance of manufacturer's name on Approved List 7.42-2-20

Manufacturer's Certification

Appearance of manufacturer's name on Approved List 7.42-2-19

1. One full sample per size submitted by Engineer to Materials Bureau

2. Acceptance action on Form BR-240

Manufacturer's Certification

Engineer's approval

Manufacturer's Certification

| 730 | SIGNS | & DELINEATORS | - | |
|-----|-----------|--------------------------------------------------------------------------|---------------------------------------------------------------------------------|-------|
| | 730-01 | Aluminum Sign Panels | Manufacturer's Certificati | on |
| | 730-02 | Plywood Sign Panels | Manufacturer's Certificati | on |
| | 730-05.01 | Reflective Sheeting (Class A) | Manufacturer's Certificati | ion |
| | 730-05.02 | Reflective Sheeting (Class B) | ` Manufacturer's Certificati | on |
| | 730-10 | Acrylic Plastic Reflex Reflectors for Types I & II Sign Characters | ` Manufacturer's Certificati | ion |
| | 730-11 | Reflectroized Sheeting Sign Characters (Type III) | Manufacturer's Certificati | ion |
| | 730-12 | Reflectorized Sheeting ` Sign Characters (Type IV) | Manufacturer's Certificati | on |
| | 730-13 | Relfectorized Sheeting Sign Characters (Type V) | Manufacturer's Certificati | on |
| | 730-14 | Reflectorized Sheeting Sign Characters (Type VI) | Manufacturer's Certificati | ion |
| | 730-20 | Sign Posts and Footings | Manufacturer's Certificati | ion |
| | 730-22 | Stiffners, Overhead Brackets and Miscellaneous Hardware | Manufacturer's Certificati | lon |
| | | | | |
| 732 | DRILLI | <u>ng</u> | | |
| | All It | ems . | Administered by Soils Bure | eau |
| 735 | CONCRE | TE CYLINDER CURING BOX | | |
| | 735-01 | Concrete Cylinder Curing Box | Approved by Engineer in ch | narge |
| 736 | | ENT CORRUGATED METAL FORMS IDGE SLABS | | |
| | 736-01 | Permanent Corrugated Metal Forms for Bridge Slabs | 1. Manufacturer's certifi ASTM A446 2. Conformance to Approve Drawings | |

APPENDIX 1

EXAMPLES OF ACCEPTANCE STAMPS OF THE INSPECTION AGENCIES

In this manual an acceptance stamp of the Inspection Agency is mentioned in regard to the "Evidence of Acceptability" of various materials received at the project site; e.g. item 715-01 Structural Steel, 716-02 and 716-04 Elastomeric Bridge Bearings. Currently, the three Inspection Agencies we employ are The Robert W. Hunt Company, Pittsburgh Testing Laboratory (PTL) and Jersey Testing Laboratory (JTL). To help you identify their acceptance stamps, below are the stamp(s) for each Agency.

THE ROBERT W. HUNT COMPANY



PITTSBURGH TESTING LABORATORY

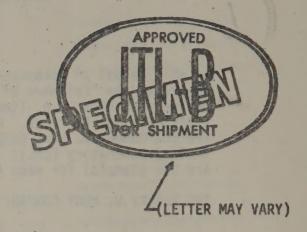


Appendix 1 (contd.)

JERSEY TESTING LABORATORY



(NUMBER MAY VARY)





The stamps shown above are "typical" for each Agency. Stamps on material received should be similar to but may vary slightly from any one of those shown. However, if the stamp on the material is not similar to those shown, the Materials Bureau via the Region Materials Office should be contacted to verify the acceptability of the material.

CERTIFICATIONS

Throughout this Manual references are made to a "Manufacturer's Certification" as an evidence of acceptability of specific materials or products.

Such a document can properly be executed only by a manufacturer or producer.

When shipments are made directly to a project site by the manufacturer or producer the essential components of a MANUFACTURER'S CERTIFICATION include:

1. IDENTIFICATION OF THE MANUFACTURER OR PRODUCER

Name of company and the address of its manufacturing or producing facility. The brand name of the material or product should also be included if different than the name of the company.

2. IDENTIFICATION OF THE MATERIAL OR PRODUCT

Generic name of the material or product.

3. IDENTIFICATION OF THE SHIPMENT

Sufficient detail to describe the quantity content of the shipment and its project destination including a date of shipment and adaquate identification of the vehicle in which the shipment was made. When material is received in crated or packaged from via common carrier the serial number of the bill of lading accompanying such shipment should be the identification criteria rather than a vehicle identification.

4. STATEMENT OF CONFORMANCE

A definitive statement that the material contained in the shipment meets the requirements of the Department Specification under which it is to be used or a specific specification of another agency as stated in the Department Specification (i.e. - ASTM, AASHTO, etc.)

5. IDENTIFICATION OF PERSON EXECUTING THE CERTIFICATION

The certification must be signed by a person who identifies himself as being connected with the company indicated by a statement or title of his position in the company. It is <u>not</u> necessary that such a signature be notarized.

When the shipment is made to a project site by a supplier other than the manufacturer or producer, the MANUFACTURER'S CERTIFICATION should include all numbered items above except #3 "Identification of the Shipment" which will not in all cases be applicable to the supplier's shipment. In these cases a separate CERTIFICATION must be executed by the supplier identifying the shipment as detailed in #3 above and attached to the manufacturer's certification.

The second secon